Synthesis and Ionic Conductivity of Cyclosiloxanes with **Ethyleneoxy-Containing Substituents**

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Pentamethylcyclopentasiloxanes (D₅H) with oligo(ethylene glycol) substituents, D₅N3 and D₅S3, and a short-chain siloxane derivative MD₆N3M were synthesized by B(C₆F₅)₃-catalyzed dehydrogenative coupling and by platinum-catalyzed hydrosilylation reactions. Conductivities were studied when doped with lithium bis(trifluoromethylsulfonyl)imide (LiTFSI). The oxygen-linked cyclic siloxane D₅N3 exhibits higher conductivity than trimethylene-linked siloxane D₅S3. The substituted linear oligmeric siloxane MD_6N3M has a lower T_g than the D_5 siloxanes, and showed much higher conductivity at the same Li^+ concentration. The curvature of the plot of conductivity vs temperature dependence indicates a free volume mechanism of ion transport.

Introduction

Solvent-free polymer electrolytes can be formed by the interaction of polar polymers with metal ions. Ion transport in polymer electrolytes has been a topic of extensive study since the first report of high conductivity of a poly(ethylene oxide)/KSCN complex by Wright and co-workers1 in 1973 and the unique idea of employing these polymer electrolytes in battery applications by Armand et al.² shortly afterward. Transport mechanism models developed by Ratner et al.³ indicated that low T_g polymers have extremely high free volumes which favor ion transport. Better results are obtained for polymers with highly flexible backbones, bearing oligo-(ethylene glycol) (EO) side chains. Polyphosphazenes of this type have been studied extensively in the form of comb polymers, block copolymers, and cross-linked network polymers.4-9 Interest in polysiloxane-based polymer electrolytes arose early in the 1980s. Poly(ethylene oxide) (PEO)-

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substituted polysiloxanes as ionically conductive polymer hosts have been previously investigated. 11-21 Their relatively high ionic conductivity was ascribed to the highly flexible inorganic backbone which produced a totally amorphous polymer host. In recent years, improved battery performance has been observed for systems containing polymer electrolytes, with a Li⁺ transference number close to unity.²² Efforts have also been made to design and synthesize siloxane-based single-ion conductors.^{23–27}

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However, the studies of both binary salt and single-ion polysiloxane-based ionic conductors were all focused on a commercially available polymethylhydrosiloxane (PMHS) polymer with an average of 30-35 Si-O repeating units. Little study was made on the oligomeric siloxanes with lower molecular weight. Short-chain siloxane-based polymer electrolytes have been recently reported by us, 28 which showed room-temperature conductivites as high as 2×10^{-4} S/cm. Compared with conventional carbonate electrolytes, (EC/PC), these oligomeric siloxanes are nonvolatile and less flammable, which tremendously decreases the safety issue existing in the lithium battery industry.

Recently, the polymer polypentamethylcyclopentasiloxane¹⁰ (PD5) was reported to have a glass transition temperature, $T_{\rm g}$, of -151 °C, the lowest value ever recorded for a polymer. This led us to study the conductivities of oligoether-substituted cyclopentasiloxanes. In this paper, we have synthesized the oligoether-substituted pentamethylcyclopentasiloxanes and compared their properties with those of a linear oligomeric siloxane, MD₆N3M. The purpose of this paper is to compare the cyclic and linear siloxanes with similar numbers of backbone repeating units.

Experimental Section

Nomenclature. For convenience and simplicity, a code with a combination of letters and numbers was assigned to each siloxane and their derivatives with specific meanings. D₅S3 represents the derivative of cyclopentasiloxane D₅^H, which contains a -(CH₂)₃spacer between Si and the oligoether chain. The number "3" stands for the number of repeating units (CH₂CH₂O) of the oligoether chain. Accordingly, D₅N3 refers to nonspacer derivative of pentamethylcyclopentasiloxane D₅^H ("N" stands for nonspacer, Si is directly attached to the oxygen atom of the oligoether chain). MD₆^HM and MD₆N3M represent the linear oligomeric siloxane and its derivative, respectively, with the same definition as their cyclic analogues except that M stands for trimethylsilyl [(CH₃)₃Si-].

Materials. Pentamethylcyclopentasiloxane (D₅^H) and hexamethyldisiloxane (MM) were supplied by Gelest and purified by distillation prior to use. Allyl bromide, tri(ethylene glycol) methyl ether, Karlstedt's catalyst (platinum divinyltetramethyldisiloxane) (3% in xylene solution), and tris(pentafluorophenyl) borane (B(C₆F₅)₃) were purchased from Aldrich. Sodium hydride (NaH, 60% dispersion in mineral oil) was from Acros Organics. Fuming sulfuric acid was from Fisher Scientific. THF and toluene were dried over sodium benzophenone ketyl and distilled in an atmosphere of dry nitrogen before use. NMR grade CDCl₃ was stored over 4 Å molecular sieves. Lithium bis(trifluoromethylsulfonyl)imide (LiN(SO₂CF₃)₂) was a gift from 3M and was dried under vacuum at 120 °C for 24 h prior to use.

Synthesis. Tri(ethylene glycol) Allyl Methyl Ether. This compound was synthesized using the method described previously. 19b The product was purified by vacuum distillation (80 °C/0.5 Torr) (90%). ¹H NMR (CDCl₃), δ (ppm): 5.85 (m, 1H), 5.15 (dd, 2H), 3.95 (d, 2H), 3.45-3.65 (m, 12H), 3.30 (s, 3H). ¹³C NMR (CDCl₃), δ (ppm): 134.6, 116.8, 72.1, 71.8, 70.3–70.0, 69.2, 58.9.

1,3,5,7,9-Penta(methoxytri(oxyethylene)propyl)-1,3,5,7,9-pentamethylcyclopent asiloxane (D₅S3). To a 250-mL flame-dried flask was added 1,3,5,7,9-pentamethylcyclopentasiloxane (D₅^H) (12.0 g, 0.20 mol of Si-H group) and tri(ethylene glycol)allyl methyl ether (48.96 g, 0.24 mol, 20% excess) under a nitrogen atmosphere. The heterogeneous mixture was stirred vigorously, and 20 µL of platinum divinyltetramethyldisiloxane Pt(dvs) (3% solution in xylene) was injected into the mixture by a syringe and the temperature was gradually raised to 70-75 °C. The reaction mixture was continuously stirred at this temperature for about 24 h until no Si-H signal (4.7 ppm) was detected in the ¹H NMR spectrum. After the excess tri(ethylene glycol)allyl methyl ether and its isomer were removed by Kugelrohr distillation at about 120 °C under vacuum, the liquid was measured by FT-IR which showed no Si-H or monomer peaks. The viscous polymer was then decolorized by refluxing in toluene with activated carbon for 12 h. After removal of toluene, a colorless liquid polymer was obtained, 47.5 g (90%). ¹H NMR (CDCl₃), δ (ppm): 3.65–3.45 (CH₂CH₂O), 3.32 (OCH₃), 1.55 (CH₂CSi), 0.46 (SiCH₂), 0-0.2 (Si-CH₃). ¹³C NMR (CDCl₃), δ (ppm): 73.9, 72.0, 70.6–70.7, 70.1, 59.1, 23.0–23.1, 13.0–13.2, 1.16, 1.15, -0.63, -0.96. ²⁹Si NMR (CDCl₃), δ (ppm): -22.2-24.1.

1,3,5,7,9-Penta(methoxytri(oxyethylene))-1,3,5,7,9-pentamethylcyclopentasiloxane (D5N3). To a 500-mL flame-dried flask was added D₅^H (11.13 g, 0.185 mol of Si-H), tri(ethyleneglycol) monomethyl ether (36.41 g, 0.222 mol), and toluene (100 mL). Tris(pentafluorophenyl)borane B(C₆F₅)₃ (0.047 g, 0.092 mmol) in THF was syringed into the flask, which was then heated to 80 °C with vigorous magnetic stirring. The formation of H2 was simultaneously observed. The reaction was followed by FT-IR by frequent sample measurements. When no Si-H absorbance was detected at 2160 cm⁻¹, the excess alcohol was removed by Kugelrohr distillation (yield 95%). The structure of the product was analyzed by FTIR (no -OH absorption at ~3400 cm⁻¹ or -Si-H at 2160 cm⁻¹). ¹H NMR (CDCl₃), δ (ppm): 3.73–3.34 (CH₂CH₂O), 3.17 (OCH₃), 0.10-0.20 (Si-CH₃). ¹³C NMR (CDCl₃), δ (ppm): 73.9, 72.0, 70.6-70.7, 70.1, 59.1, 23.0-23.1, -0.63, -0.96. ²⁹Si NMR (CDCl₃), δ (ppm): -50.1, -57.5, -66.3.

Oligomeric Siloxane (MD₆^HM). An acid-catalyzed equilibrium polymerization was employed to synthesize the oligmeric siloxane. To a 100-mL flame-dried flask was added 16.24 g (0.10 mol) of chain end-blocker hexamethyldisiloxane and 48.10 g (0.20 mol) of D₄^H. The flask was sealed with a rubber stopper and 1.61 g (2.5 wt %) of fuming sulfuric acid was slowly dropped into the flask as a cationic initiator. The mixture was heated to 60 °C and kept at this temperature for 24 h. The resulting mixture was then allowed to cool and dissolved in diethyl ether. The ether solution was then washed with 10% NaHCO₃ (3 × 15 mL) aqueous solution and deionized water (6 × 10 mL). The washed ether solution was dried over Na₂SO₄ for 48 h. After filtration, the ether was removed by rotovap, and the residue was kept under vacuum at 70 °C overnight to remove any volatile materials (yield 85%). The average CH₃-SiHO—repeating unit (DP) of 6 was determined by the integration ratio of Si-H at 4.7 ppm to Si-CH₃ at 0.3 ppm from ¹H NMR measurement ($n \sim 6$). ¹H NMR (CDCl₃), δ (ppm): 4.60–4.65 (broad, Si-H), 0.12-0.21 (m, Si-CH₃). 13 C NMR (CDCl₃), δ (ppm): -1.2, 3.9. ²⁹Si NMR (CDCl₃), δ (ppm): 9.55 ($-\text{Si}(\text{CH}_3)_3$), -35.11 to -35.20 (-Si-H).

Oligo(ω -methoxytri(oxyethylene)) Methylsiloxane (MD₆N3M). A 250-mL Schlenk flask was flame-dried/N2 three times, and then 24.0 g of siloxane precursor $MD_6{}^H\!M$ and 62.2 g of tri(ethylene glycol) methyl ether (vacuum-distilled prior to use) were added to the flask by a syringe. Seventy milliliters of dry toluene solvent was injected to make a clear solution. 0.1024 g (0.05 mol % of Si-H) tris(pentafluorophenyl) borane ($B(C_6F_5)_3$) was dissolved in toluene and then injected into the reaction mixture. The flask was

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Figure 1. Hydrosilylation and dehydrogenative coupling reactions of D₅^H.

heated to 80 °C with vigorous magnetic stirring. H_2 bubbles were simultaneously observed. Samples were taken and the process of dehydrogenation was followed by FT-IR measurements. After completion of the reaction, the excess alcohol was removed by Kugelrohr distillation (yield 85%). The structure of the final product was confirmed by FT-IR (no -OH absorption at \sim 3400 cm $^{-1}$ or -Si-H at 2160 cm $^{-1}$). The product was sealed in a flask under argon. 1 H NMR (CDCl₃), δ (ppm): 3.70-3.30 (CH₂CH₂O), 3.15 (OCH₃), 0.05-0.10 (Si-CH₃); 13 C NMR (CDCl₃), δ (ppm): 73.9, 72.0, 70.6-70.7, 70.1, 59.1, 23.0-23.1, -0.63, -0.96. 29 Si NMR (CDCl₃), δ (ppm): 10.2, -50.1, -57.5, -66.3.

Electrolyte Preparation. LiTFSI-doped polysiloxanes were prepared by a solution method. The desired amount of substituted siloxane was dissolved in a THF solution of LiTFSI (8.05×10^{-2} M). All of the polymers formed homogeneous, viscous liquid mixtures with this salt. The homogeneous polymer/lithium salt complex was then evacuated for 12 h on a Schlenk line and then further evacuated on a high-vacuum line ($\sim 10^{-5}$ Torr) to make the mixture fully dry. The flask was transferred into a glovebox, where the dry liquid electrolyte was loaded into the O-ring of a conductivity measurement cell.

NMR Characterization. ¹H, ¹³C NMR spectra were obtained on a Bruker AC 300 MHz spectrometer; ²⁹Si NMR spectra were recorded on a Varian Unity 500 MHz with grants NIH 1 S10 RRO4981-01 and NIH CHE-9629688. ¹H and ¹³C chemical shifts are reported relative to TMS as an internal standard, and the ²⁹Si chemical shifts are reported relative to an external TMS standard (CDCl₃ as solvent) using an inverse gate pulse sequence with a relaxation delay of 15 s.

ac Impedance Measurements. Impedances were measured under computer control using a Princeton Applied Research model 273A potentiostat/galvanostat, Princeton Applied Research model 1025 frequency response analyzer for frequency control (75 Hz to 100 kHz), and Princeton Applied Research PowerSine impedance software for data acquisition. Subsequently, the data obtained were analyzed on a PC with Microsoft Excel. Room-temperature conductivity measurements were at 23 \pm 1 °C while variable-temperature measurements (0–70 °C) were made with the electrochemical cell in a jacketed holder surrounded by ethylene glycol/water from a Lauda RMT6 circulating bath. Actual temperatures were determined via an Omega thermocouple attached directly to the cell. The conductivity values (σ) were calculated from the equation $\sigma=(1/R_{\rm b})(L/A)$, where $R_{\rm b}$ is the bulk electrolyte resistance, L is the sample thickness, and A is the area of the sample.

DSC Thermograms. A Perkin-Elmer Pyris Diamond DSC was used to measure thermal properties. Low temperatures were achieved by using the liquid nitrogen cooling accessory. Polymer samples were loaded in hermetically sealed aluminum pans prepared in the drybox. All samples were measured in duplicate. Glass transition temperatures (T_g) are reported as the onset of the inflection in the heating curve from -150 to 80 °C at a heating rate of 10 °C/min.

Viscosity Measurements. Viscosities were measured on a Brookfiled Digital Viscometer DV-I+. Then 6 mL of each polymer/LiTFSI complex liquid was poured into the small sample chamber under nitrogen over several spindle rotation rates according to the manufacturer's specifications. Temperature was controlled by a thermocouple housed in the viscometer sample chamber.

FTIR Measurements. IR spectra were recorded on a Nicolet Nexus 670 spectrometer as viscous samples placed on the Avatar multibounce HATR accessory.

Results and Discussion

The trimethylene $(-(CH_2)_3-)$ type oligoether-substituted cyclopentasiloxane polymer (D₅S3) was successfully synthe sized by platinum-catalyzed hydrosilylation of D₅^H with allyl oligoethylene oxides (Figure 1). The reaction was monitored by the disappearance of the Si-H peaks in both ¹H NMR and FT-IR spectra. Isomeric byproducts were observed in the reaction mixture. The formation of olefin isomers can be attributed to the dissociation of the labile divinyltetramethyldisiloxane ligand and the subsequent generation of colloidal Pt species^{29,30} leading to the undesired side products and coloration of the product. After removal by Kugelrohr distillation, the product was treated with activated carbon by refluxing in toluene for 24 h, yielding a viscous polymer. The viscosity, $\eta = 45.6$ cP at 24.5 °C, is much lower than that for our previously synthesized, longchain polysiloxane polymers.¹⁹

The directly linked (-O- bridged between Si and oligoether chains) D_5^H and linear oligomeric siloxane (MD_6^HM) with oligoether chains were synthesized by dehydrogenative

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Figure 2. Synthesis of short-chain oligosiloxane (MD₆HM) and oligoether-substituted oligmeric siloxane derivatives (MD₆N3M).

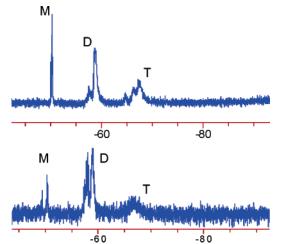


Figure 3. ²⁹Si NMR spectra of D₅N3 (above) and MD₆N3M (bottom).

coupling, catalyzed by $B(C_6F_5)_3$ ([B]/[Si-H] = 0.05%) at 80 °C in toluene, as shown in Figure 1 and Figure 2. Excess tri(ethylene glycol) monomethyl ether was employed to ensure the complete consumption of Si-H groups. The cyclic product could readily be distinguished from the linear counterparts by ²⁹Si NMR. However, the ²⁹Si NMR spectra of nonspacer siloxanes, both cyclosiloxane D₅N3 and linear MD₆N3M, are quite similar, as can be seen in Figure 3. The assignments of the respective peaks can be made by comparison with literature data. 31,32 Alkoxy and especially siloxy bound to a Si atom result in large upfield ²⁹Si NMR shifts. The spectra have a dominant peak at -57.0 ppm, assigned to a Si with two siloxy and one OR substitutent (D unit). A relatively strong absorption is found at −66.3 ppm and can be traced to a Si atom with three siloxy substitutents (T unit). A redistribution mechanism is proposed in Figure 4, accounting for the appearance of M units (a Si attached by two OR and one siloxy). The combined results suggest that the structure of D₅N3 is considerably more complex than shown in Figure 1. The ambient viscosities for nonspacer siloxanes are 25.0 cP for D_5N3 (24.5 °C) and 30.4 cP for MD₆N3M (25.0 °C), respectively.

Figure 4. Si-O redistribution mechanism of formation of M, D and T units.

Table 1. Maximum Conductivity (25 and 37 °C), Activation Energy, T_0 , and T_0

sample	EO:Li	σ, 25 °C (S/cm)	σ, 37 °C (S/cm)	$E_{\mathrm{a}}^{a,b}$ (kJ mol ⁻¹)		T_g^c (K^{-1})
D ₅ N3	24:1	1.43×10^{-4}	2.72×10^{-4}	4.12	208.4	190.65
D_5N3	15:1	1.16×10^{-4}	2.40×10^{-4}	6.46	188.1	197.81
D_5S3	24:1	6.97×10^{-5}	1.18×10^{-4}	7.56	226.8	194.76
D_5S3	15:1	5.86×10^{-5}	9.35×10^{-4}	5.21	214.2	198.28
MD_6N3M	24:1	2.66×10^{-4}	4.58×10^{-4}	3.07	202.0	187.69
MD_6N3M	15:1	2.01×10^{-4}	3.08×10^{-4}	4.37	196.0	190.55

^a Two-parameter fit, unit of A is S cm⁻¹ K^{1/2}. ^b $E_a = B*R$. ^c DSC measurements.

All polymers formed homogeneous amorphous complexes with LiTFSI salt. The conductivity results we observed are much higher than those reported by Fish et al. for oligo-(ethylene oxide)-substituted commercial polymethylhydrosiloxane. 13 The maximum conductivities are summarized in Table 1. Ambient conductivity for D₅N3/LiTFSI complexes increases from 6.62×10^{-5} to 1.43×10^{-4} S/cm with increasing salt concentration, as shown in Figure 5. As the LiTFSI concentration increases beyond EO/Li = 24:1, the conductivity decreases, becoming 6.41×10^{-5} S/cm at the

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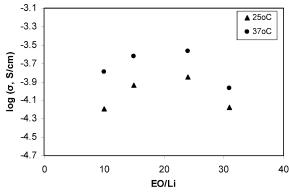


Figure 5. Plots of conductivity vs EO/Li for D₅N3/LiTFSI complexes.

doping level EO/Li⁺=10/1. The dependence of the ionic conductivity on lithium salt doping concentration can be adequately interpreted by two opposing effects. There is a buildup of charge carriers as the salt concentration is increased, but this is eventually offset by an increase in the viscosity of the polymer electrolyte which will impede the ion migration through the polymer matrix. Compared to D₅N₃, the spacer-type siloxane, D₅S₃, gave much lower ambient conductivity (6.97 \times 10⁻⁵) at the same doping level of EO/Li = 24/1, the optimum concentration for nonspacer D₅N3. The lower conductivity for D₅S3 is probably caused by the presence of $-(CH_2)_3-$, which will decrease polymer polarity and increase its viscosity. An inverse relationship between viscosity and conductivity relationship is wellknown.33-35 Recent studies by Williams et al.36 and Chagnes et al.37 have described similar results for a metal complex molten salt and for γ -butyrolactone/LiX (X = BF₄⁻, AsF₆⁻, and N(CF₃SO₂)₂ systems.

The effect of conformation of siloxane backbone on the conductivity is well-illustrated in Table 1. As discussed in the previous section, ^{29}Si NMR measurements have revealed the complexity of the products. However, by quantitative calculation of the peaks in the spectra, we found the core structure (peak D, 80% for D₅N3 and 83% for MD₆N3M) is the predominant fraction in both reaction mixtures; hence, the conductivity results in Table 1 are comparable and meaningful. It is clear that the linear siloxane derivative MD₆-N3M has conductivity almost twice that for cyclic D₅N3 at the same salt concentration. Thermal analysis revealed that linear oligomeric siloxane derivative exhibits lower T_g than that of its cyclic counterpart, as shown in Figure 6, indicating a more flexible backbone of the linear siloxane.

The temperature dependence of conductivity for D_5N3 was also studied. Plots of the conductivity versus temperature are curved, as shown in Figure 7, rather than linear, suggesting that segmental motion aids in the movement of ions among the polymer chains. The experimental conductivity and temperature data fit well to the Vogel-Tamman-Fulcher³⁸ (VTF) equation, $\sigma = AT^{-1/2}e(-B/(T-T_o))$, produc-

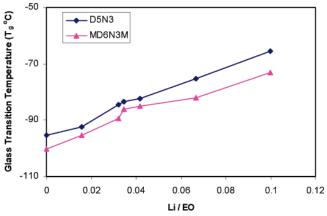


Figure 6. Glass transition temperature (T_g) of D₅N3 and MD₆N3M with varying EO/Li.

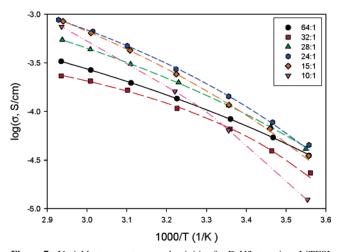


Figure 7. Variable-temperature conductivities for D_5N3 at various LiTFSI doping levels.

ing the parameters for E_a (B \times 8.31 J/(mol K)) and the empirical glass transition temperature (T_o), which are included in Table 1.

Conclusions

Cyclopentasiloxanes with oligo(ethylene glycol) substituents, D_5N3 and D_5S3 , and the oligmeric siloxane derivative MD₆N3M were synthesized by dehydrogenative coupling and hydrosilylation reactions and their conductivities were investigated after doping with LiTFSI. The oxygen-linked cyclic siloxane D_5N3 exhibits higher conductivity than trimethylene-linked siloxane D_5S3 due to its lower viscosity. The substituted linear oligmeric siloxane MD₆N3M had higher viscosity than D_5N_3 , but a lower T_g and activation energy, and showed a conductivity twice as great as that of D_5N3 . At least in this example, the linear polymer provides higher conductivity than its cyclic counterparts.

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